

## TORNOS MULTIDECO 32/6i

**Kind : Cnc multispindle lathe**  
**Manufacturer : TORNOS**  
**Model : MULTIDECO 32/6i**  
**Year : 2004**  
**Serial : 4944**  
**Stock : 10295**



### TECHNICAL DETAILS

- number of axes	: 18
- number of spindles	: 6
- max round bar diameter	: 32 [mm]
- max clearance in hexagonal bar	: 28 [mm]
- spindle speed	: 400 - 5 000 [rpm]
- capacity of the sub-spindle	: 32 [mm]
- number of the cross slides	: 5
- strokes of the cross slides in position 2 and 3, X x Z	: 60 x 80 [mm]
- strokes of the cross slides in position 1, 4 and 5, X x Z	: 60 x 100 [mm]
- size	: 8 300 x 2 300 x 2 240 [mm]
- weight	: 11 500 [kg]
- number of working hours	: 52066 [h]

### EQUIPMENT

- numerical control TORNOS PNC DECO
- spindle stop pos 4
- numerical sub-spindle  
with counter operation device
- parts catcher with conveying strip
- 5 turning tool-holders GOLTENBODT with collar
- 1 cutting-off tool-holder GOLTENBODT
- 4 fixed drillers
- 1 driven driller
- chips conveyor
- high pressure pump

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- integrated bar feeder TORNOS MSF 832/6  
- lamp