

## CITIZEN L20E IX

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : L20E IX**  
**Year : 2012**  
**Serial : QE5271**  
**Stock : 10099**



### TECHNICAL DETAILS

|                                 |                      |
|---------------------------------|----------------------|
| - Number of axes                | : 7                  |
| - Number of spindles            | : 2                  |
| <b>MAIN SPINDLE</b>             |                      |
| - Max. bar diameter             | : 20 [mm]            |
| - Max. machining length         | : 200 [mm]           |
| - Spindle speeds                | : 10000 [rpm]        |
| - Spindle power                 | : 3,7 [kW]           |
| - C axis indexing precision     | : 0.001 [°]          |
| <b>COUNTER-SPINDLE</b>          |                      |
| - Max. bar diameter             | : 20 [mm]            |
| - Spindle speeds                | : 8000 [rpm]         |
| - Spindle power                 | : 1.5 [kW]           |
| - C axis indexing precision     | : 0.001 [°]          |
| <b>GUIDE BUSH HOLDER 1</b>      |                      |
| - Number of positions           | : 7                  |
| - Number of motorized positions | : 3                  |
| - Live tools speed              | : 5000 [rpm]         |
| <b>END ATTACHMENT</b>           |                      |
| - Number of positions           | : 4                  |
| <b>SECONDARY OPERATION</b>      |                      |
| - Number of positions           | : 3                  |
| <b>POWER SUPPLY</b>             |                      |
| - Supply voltage                | : 400 [V]            |
| <b>WEIGHT &amp; DIMENSIONS</b>  |                      |
| - Machine floor space           | : 2.110 x 1.085 [mm] |

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- Machine height : 1.832 [mm]  
- Machine weight : 2.200 [kg]  
MACHINE HOURS  
- Number of working hours : 44.325 [h]

**EQUIPMENT**

- CNC : Meldas  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Ejection of workpiece  
- Coolant tank : CoolBlaster  
\* with high-pressure pump : 138 [bars]  
- Bar loader : LNS Alpha ST320  
- Fire extinguisher \*

\* NB : working order not guaranteed. To have  
it checked by a qualified organization of the  
buyer.

- Electric transformer